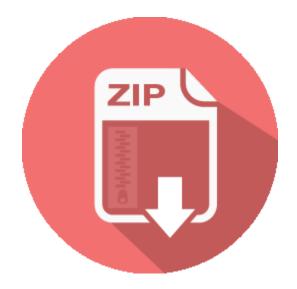
# **MOLD CASTING PROCESS**



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## **Metal Casting Process Manufacturing Process**

Metal Casting Process Basics: Molds, Patterns, Cores And Gating A mold is formed into the geometric shape of a desired part.

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#### **Casting Wikipedia**

Casting is a manufacturing process in which a liquid material is usually poured into a mold, which contains a hollow cavity of the desired shape, and then allowed to solidify. The solidified part is also known as a casting, which is ejected or broken out of the mold to complete the process.

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Through the prediction of possible casting defects and optimisation of the casting process with regard to the machine process parameter, it is already possible to pre-calculate the optimal design of the die, casting and wheel during the development phase.

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## **Shell mold Casting Process ME Mechanical**

Shell-mold casting process is also known as shell molding process, is an expendable mold casting process that uses a resin covered sand to form the mold.

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## **Plaster Mold Casting Manufacturing Process**

There is a limit to the casting materials that may be used for this type of manufacturing process, due to the fact that a plaster mold will not withstand temperature above 2200F (1200C).

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#### **Metal Casting Definition Types and Processes**

Constant casting has an extremely high metal yield, around 98% in comparison with 87% in standard ingot-mold methods, outstanding quality of cast, manipulated grain sizes and the capability of casting unique cross-sectional designs.

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## Permanent mold casting Wikipedia

Permanent mold casting The most common process uses gravity to fill the mold, however gas pressure or a vacuum are also used. A variation on the typical gravity casting process, called slush casting, produces hollow castings.

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